ABSTRACT

An injection molded gasket has a longitudinally extending gasket body with laterally opposite sides and a plurality of longitudinally spaced retention nubs projecting laterally outwardly of the body from the opposite sides. At least one longitudinally extending ingate rib is formed on the gasket body and bridges at least two adjacent retention nubs. The ingate rib has a trimmed edge that extends outwardly of the body no further than that of the retention nubs located adjacent the ingate rib.